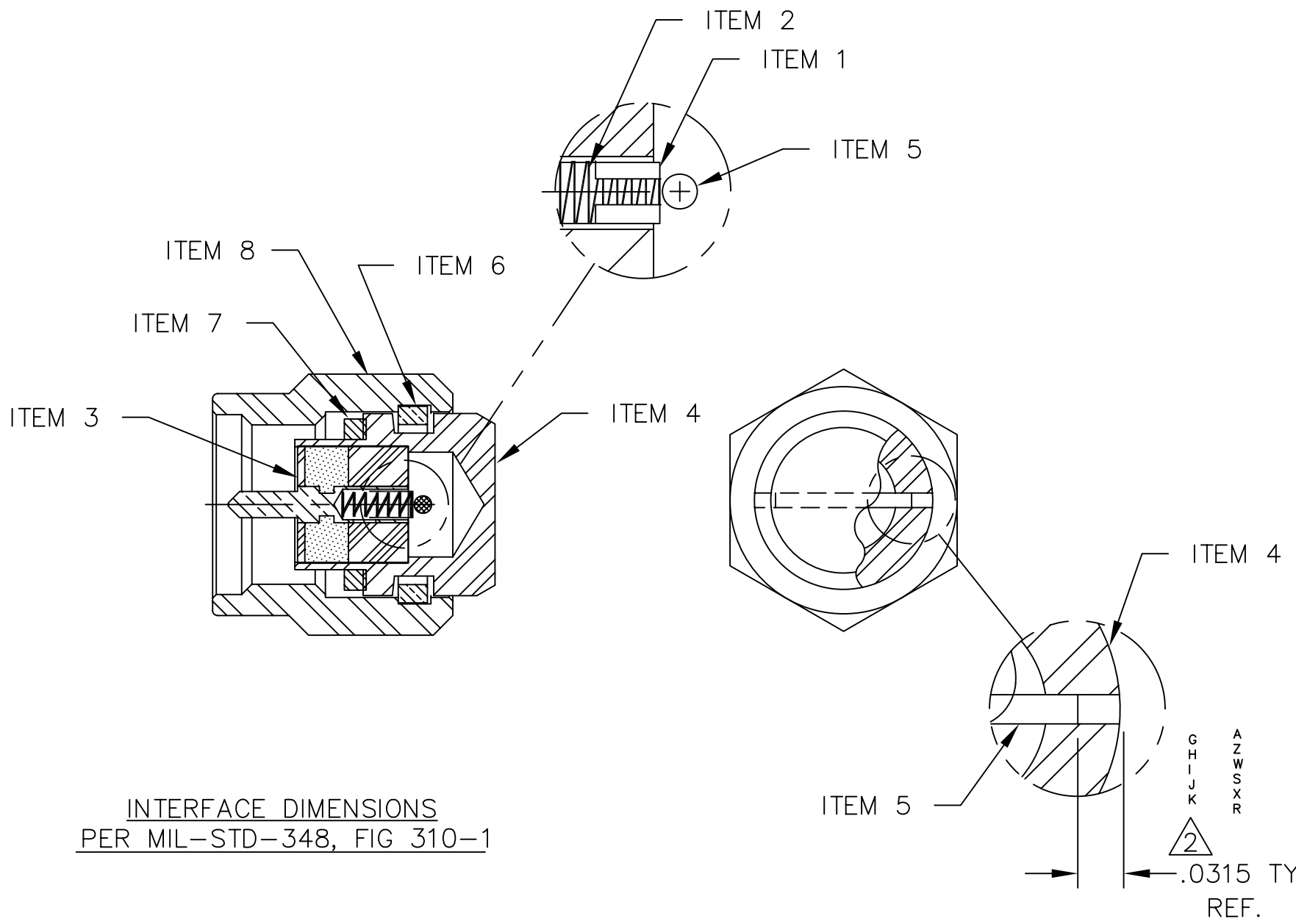
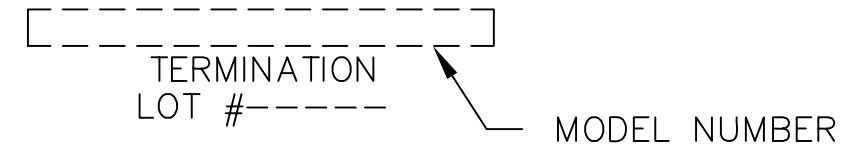


NOTES:

- 1.0 ADJUST ITEM 5 TO 49/50 OHMS
- 2.0 CENTER ITEM 5 INTO ITEM 4 USING TLG-02206-42-01 AS SHOWN AND SILVER EPOXY IN PLACE PER EPX-08003-44-01
- 3.0 CURE STEP 2.0 IN OVEN AT +85°C FOR 2 HOURS.
- 4.0 MARK UNIT ACROSS FLATS OF HEX AS SHOWN ON OUTLINE DRAWING USING INK-09035-27-XX.
- 5.0 RE-CHECK OHM VALUE
- 6.0 ASSEMBLE ITEMS 1 & 2 INTO ITEM 3 PER IPS-08002-40-01, AND PRESS INTO ITEM 4 USING THE FOLLOWING TOOLS:
 T/N 0172 TAPER
 T/N 0170 RAM
 T/N 0312 BOTTOM FIXTURE
- 7.0 ASSEMBLE ITEMS 6, 7 & 8 PER IPS-08000-40-01.
- 8.0 TEST UNIT PER OUTLINE DRAWING
- 9.0 BAG MARKING:



INTERFACE DIMENSIONS
PER MIL-STD-348, FIG 310-1

COMPANY CONFIDENTIAL
FOR INTERNAL USE ONLY

8	NUT-01417-05-01-00	COUPLING NUT
7	GSK-02328-26-01-54	GASKET
6	RNG-02288-28-01-54	LOCK RING
5	SUB-01999-81-01-57	RESISTOR SUB-ASS'Y
4	HSG-01996-02-01-00	HOUSING
-	DIE-02194-08-01-54	DIELECTRIC
-	CCM-02153-09-01-01	CENTER CONTACT
3	SUB-02896-96-01-54	CON/DIEL SUB-ASS'Y
2	SPG-01323-36-01-54	PLUNGER SPRING
1	PLG-01322-17-01-09	PLUNGER
ITEM	PART NUMBER	DESCRIPTION

REV.	DESCRIPTION	DATE
-	RELEASED	11/22/96
-	ADDED TITLEBLOCK	9/8/06

UNLESS OTHERWISE NOTED DIMENSIONS ARE IN INCHES AND TOLERANCES ARE: 3 PLACE DECIMALS ±.005 2 PLACE DECIMALS ±.02 FRACTIONS ±1/64 PARALLELITY: T.I.R. _____ FLATNESS: T.I.R. _____ CONCENTRICITY: T.I.R. _____ ANGLES AND PERPENDICULARITY: ±1'	FSCM NO. 34078	MIDWEST MICROWAVE	
	NOTICE: The information contained in this drawing is proprietary and must not be used without the permission of Midwest Microwave	TITLE TERMINATION DASH 50 ASSEMBLY	
DRAWN/DATE J.VERNON 11/14/96	ENG./DATE R.NECKEL 11/21/96	DRAWING NUMBER TRM-2446-MO-SMA-00	
CHECKED/DATE	APPROVED/DATE	SCALE: 5=1	SHEET 1 of 1