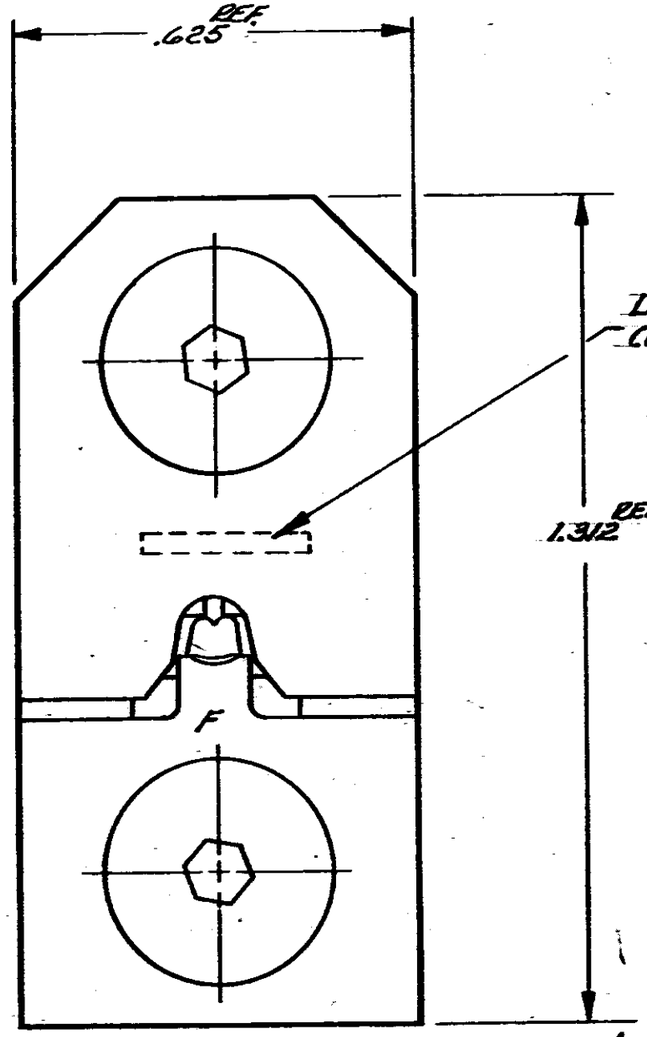
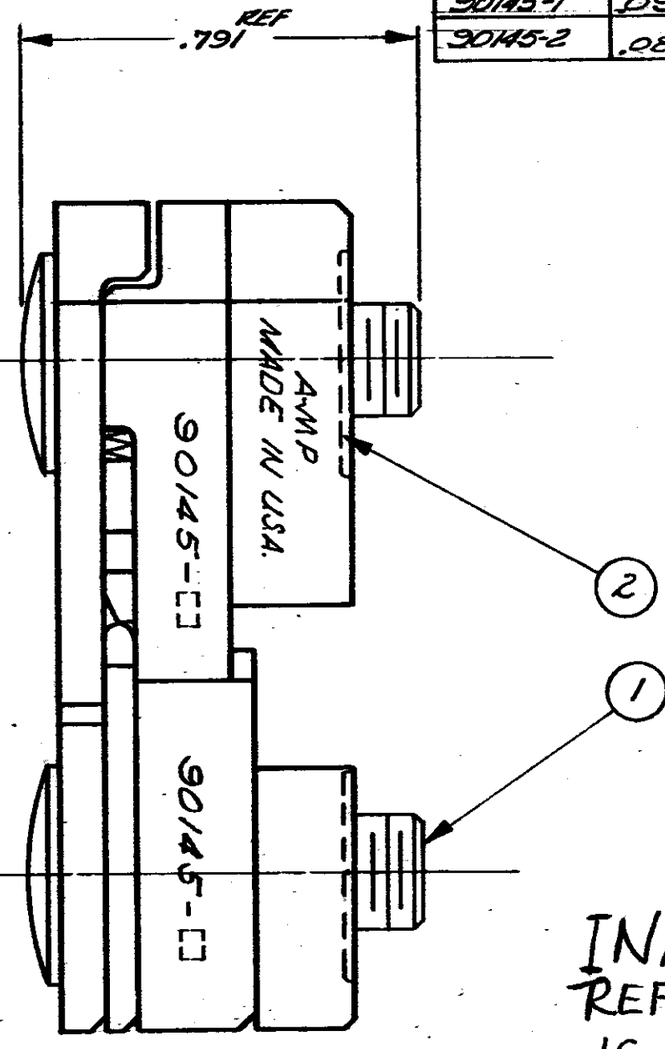
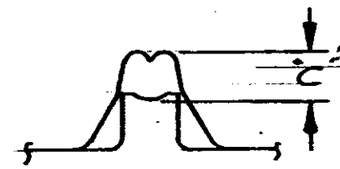
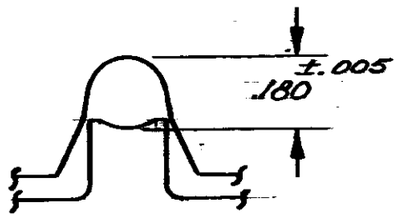
DIE Nº	"C"	TERM. C.H.	"A"	
90145-1	.092	.094 ±.003	14-12	
90145-2	.084	.086 ±.003	16	







DIE- WIRE CRIMP



DIE- INSULATION CRIMP

INACTIVE
11/8/77

INACTIVE,
REFER TO
I.S. SHEET 7175 11/

1. GAGE DIMENSIONS APPLY WHEN DIES ARE BOTTOMED BUT NOT UNDER PRESSURE
2. FOR REPLACEMENT OF PARTS OTHER THAN SCREWS & RETAINING RINGS, DIES SHOULD BE RETURNED TO AMP INC. HBG. PENNA.
3. FOR TOOL USEAGE SEE INSTRUCTION SHEET I.S. 7175
4. DIE CAN BE CHECKED BY MEASURING TERM. CH. AS SHOWN IN CHART.

DIMENSIONS IN INCHES. DO NOT SCALE PRINT

QUAN	QUAN	DWG SIZE	NUMBER	NAME	REMARKS
2	2	W	F21046-3	RING-RETAINING	
2	2	A	306131-9	SCREW-SPECIAL	

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AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.

CUSTOMER DRAWING REFERENCE

DR B. LUCI 2-24-65
CHK D. Davies 6-30-65
DE G. Butterfield 8/9/65
PE T.K. Lingg 8/21/65

MATERIAL AND FINISH: STEEL: BLK. OXIDE
WEIGHT: APPROX. 3oz.
CLASS
TYPE
WIRE — RANGE — INSULATION
TOLERANCE EXCEPT AS NOTED ± .015 ± 1° 0'
SCALE 4:1
LOC R B NO 9014
NAME DIE ASSEMBLY

AMP INC. HARRISBURG

LTR	REVISION RECORD	DR	CHK	DATE
A	INACTIVE PER ECN #F-114	S.I	DD	11/8/77

90145

NUMBER	DESCRIPTION	REQUIRED PER ASSEMBLY
90145-2		
90145-1		

8 7 6 5 4 3 2 1